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SC 00045

MILLICOLOR/R

TECHNICAL SHEET

NAME:

TYPE:

USE:

TECHNICAL DATA:

MILLICOLOR/R

polychromatic paints

refined and odourless polychromatic paints for interiors

specific weight: 1.030 ± 30 gr/lit at 25°C

viscosity: = = =

colour: standard value $\Delta E \leq 0,5$

yield: 2 - 4 m²/lit

aspect: mat polychromatic coating

cleaning effect: DIN 53778 over 2000 abrasive cleaning cycles

resistance to Cleaning: DIN 53778 W over 4000 abrasive cleaning cycles

resistance to Abrasion: DIN 53778 S over 8000 abrasive cleaning cycles

colours: as shown in the catalogue; colours can be mixed one another

packaging: cans of 5 LT..

stability: 12 months; keep in place at temperature neither inferior to +5°C nor superior to +35°C

DRYING TIME:

on the surface: 4 hours at 20°C

over painting: = = =

below the surface: 24 - 36 hours at 20°C

CHARACTERISTIC AND

RESISTANCE:

PREPARATION OF THE

SURFACE:

high washing resistance to water, soap, detergents, denatured alcohol. Ink spots, oil, grease etc. can be easily removed. It well resists to shock and abrasion.

it may be applied on various surfaces such as smooth plaster, unfinished cement, bricks, wood panels, plaster, chipboard, iron, light alloys and glass after a proper treatment any standard paint may require, i.e. depending also on the kind of surfaces the paint is applied on. Apply 1-2 coats of Gummiflex Primer similar to Millicolor colour. It is possible to correct damaged surfaces and imperfections without painting the whole surface again.

PREPARATION OF THE

PRODUCT:

thinning: dilute at 15 - 20% with water and mix slowly

catalization relation: = = =

pot life: = = =

sistem: spray gun

coats: 2

APPLICATION:

It is easily applied by spray-gun with a pressure of 2,5 – 3 atmospheres. The minimum spray-gun nozzle diameter is of 2,5 mm. The pattern can vary depending on the pressure used and on the nozzle diameter. Spray MILLICOLOR approximately from a distance of 30 - 50 cm to get the best results. Spray the first coating horizontally afterwards in a vertical way. Apply at a temperature between + 5°C and +35°C.

NOTE:

When thinning has been completed, remix the product thoroughly before each application. Before spraying, cover the floors with paper to protect the part not to be sprayed (base-boards, frames, doors, windows, etc.). After completing the spraying wash the tools first with water and then with white spirit. Immediately cleaned off drops, smears and dribbles on the surfaces not to be painted using a cloth moistened in white spirit. Keep in place at temperature superior to +5°C.

Technical Sheet no. SC 00045 issued by the Control Quality Technician

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